

# Technical Data Sheet

## SWISSTAPE 3423 DSK

### Product description:

The SWISSTAPE 3423 DSK is for the bonding and lamination of materials such as metal, wood, foam, plastic, paper and cardboard.



### Product properties

- meets DIN 4108 part 7
- double-sided adhesive

### Packaging Unit

- 60 mm      10 rolls / box
- 100 mm     6 rolls / box

### Technical specifications

PROPERTY	VALUE	TEST
carrier system	silicone paper	
adhesive	modified dispersion acrylate with a rectangular lattice scrim	
adhesive application	180 g/m <sup>2</sup> , 200 g/m <sup>2</sup> , 230 g/m <sup>2</sup>	DIN EN 1849-2
roll width	60 mm, 100 mm	
roll length	25 lfm	
peel strength	fullfills	DIN 4108-11
processing temperature	-5 °C to +40 °C	
temperature resistance	-40 °C to +100 °C	
storage	cool and dry	
prerequisite for secure bonding	The substrate must be dry, closed, level, stable, free of dust and grease and must not be adhesive-repellent. Before gluing, the substrates must be cleaned and adhesion tests carried out.	

The values may be subject to tolerances. If nothing is specified, the tolerance customary in the industry applies according to the standard, material and property.

